

## **ABSTRACT**

A sub-frame mounting structure for a vehicle comprising a front side member forming a first closed section therein and having a depressed portion at a bottom side thereof. A separating plate covers the upper side of the depressed portion in the front  
5 side member and forms a second closed section with the depressed portion in the first closed section. A mounting bolt, with a head portion disposed, by welding, between the separating plate and the bottom side of the front side member, and a shank portion protruding out from the bottom side of the front side member.